



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

644.4118

Job Sheet 175553



Part No: 644.4118

Job Qty: 20 ea

Part Name: Washer, Nylon



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/6/18

Job Tracking No:

Due Date: 4/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG 644.4100 IPP REV:A NEW ISSUE 16-12-06 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					hrs	Hrs			
100	Start up Operation	20 Ea		4/14/18	0.00	0.00	Start Up Waterjet2		DE 18/04/13
110	Waterjet	20 pcs		4/16/18	0.00	2.00	Waterjet1		DE 18/04/13
120	QC	20 pcs		4/16/18	0.00	0.00	QC2 Waterjet-2		DE 18/04/13
130	QC	20 pcs		4/16/18	0.00	0.00	QC8-6		38
140	Packaging	20 pcs		4/16/18	0.00	0.00	Packaging3	CCK 131	APR 17 2018
150	QC21-SA	20 Ea		4/16/18	0.00	0.00	QC21		APR 18 2018

Part Op 100 -

Descriptions: 110 - 1-Cut as per Dwg Dwg Rev: FE Prog Rev: FE 2-Deburr if necessary

140 - LOCATION : GA

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8555K999	Self-Lubricating MDS-Filled Nylon Sheet 1/32" x 12" x 24"	.5510 sf (.02755 ea)	100-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	8555K999	1	6	0

Part Specifications

Specifications could not be found.

Plex 4/6/18 11:05 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																											
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																																																									
Description Work Order Deviation DART Aerospace Ltd. 1270 Aberdeen Street Hawkebury, ON M6A 1K7 CANADA M13 6S2 - 5200 TEL.: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com Date: 04/13/18 Container No: S060875 Part: 644.4118 Job No: 175553 Serial No/Batch: S060875 Revision: F2 Inspector:				Completed By _____ Lead hand / Supervisor Approval Verification _____ QC / QA Coordinator Approval _____																																																									
<table border="1" style="width:100%; border-collapse: collapse;"> <thead> <tr> <th colspan="4" style="text-align: left;">Root Cause</th> </tr> </thead> <tbody> <tr> <td style="width:15%;">Environment</td> <td style="width:5%;">☐</td> <td style="width:15%;">☐</td> <td style="width:75%;">No Re-verification</td> </tr> <tr> <td>Design</td> <td>☐</td> <td>☐</td> <td>Operator</td> </tr> <tr> <td>Doc/Data</td> <td>☐</td> <td>☐</td> <td>Offset/Setup</td> </tr> <tr> <td>Equip/Tooling</td> <td>☐</td> <td>☐</td> <td>Supplier</td> </tr> <tr> <td>Handling/Pre</td> <td>☐</td> <td>☐</td> <td>Training</td> </tr> <tr> <td>Material</td> <td>☐</td> <td>☐</td> <td>Use for Testing</td> </tr> <tr> <td>Internal Transport</td> <td>☐</td> <td>☐</td> <td>Poor Information</td> </tr> <tr> <td>Tribal Knowledge</td> <td>☐</td> <td>☐</td> <td>Rushing</td> </tr> <tr> <td>LOA</td> <td>☐</td> <td>☐</td> <td>Product Improvement</td> </tr> <tr> <td>Substation</td> <td>☐</td> <td>☐</td> <td>Process Improvement</td> </tr> <tr> <td>Past Expiry Date</td> <td>☐</td> <td>☐</td> <td>Manufacturing Process</td> </tr> <tr> <td>Misidentified</td> <td>☐</td> <td>☐</td> <td>Past Due</td> </tr> <tr> <td colspan="4" style="text-align: left;">OTHER : _____</td> </tr> </tbody> </table>						Root Cause				Environment	☐	☐	No Re-verification	Design	☐	☐	Operator	Doc/Data	☐	☐	Offset/Setup	Equip/Tooling	☐	☐	Supplier	Handling/Pre	☐	☐	Training	Material	☐	☐	Use for Testing	Internal Transport	☐	☐	Poor Information	Tribal Knowledge	☐	☐	Rushing	LOA	☐	☐	Product Improvement	Substation	☐	☐	Process Improvement	Past Expiry Date	☐	☐	Manufacturing Process	Misidentified	☐	☐	Past Due	OTHER : _____			
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INSPECTION SHEET

DAS33Date:Revised by

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

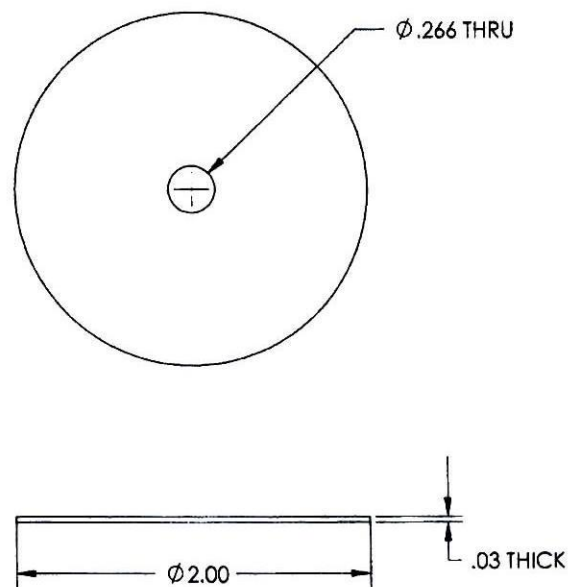
QA Closed: _____ Date: _____

Work Order update only ☐

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Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					

1 2 3 4 5 6 7 8

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644.4118
WASHER, NYLON

ORIGINAL DATE 08-01-05		APICAL INDUSTRIES	
DRAWN BY D. PARROTT		2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
DRAWING APPROVAL J. JOSEPH 08-24-05		PIVOT STEP ASSY	
CONTRACT NO.		DWG. NO. 644.4100	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS $\pm .01$ 3 PLACE DECIMALS $\pm .010$ ANGLES $\pm 5^\circ$		REV. 8 07/02/06	F
SCALE NONE		SHEET 10 OF 16	

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WORK ORDER NON-CONFORMANCE / UPDATE



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Root Cause			FAULT CATEGORY		
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